

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201012		D0895792	D0895796	SD-CARD:VM/CALYPSO:ASS'Y	1	1	X/O	201101-02							V1002679	10110242
AT-C2.5	D086	201012		D0256202	D0876202	TRANSFER/SEPARATION UNIT:AT-C2.5:ASS'Y	1	1	X/O	201001-01							V1002796	10110338
AT-C2.5	D087	201012		D0895792	D0895796	SD-CARD:VM/CALYPSO:ASS'Y	1	1	X/O	201101-02							V1002679	10110242
AT-C2.5	D087	201012		D0256202	D0876202	TRANSFER/SEPARATION UNIT:AT-C2.5:ASS'Y	1	1	X/O	201001-01							V1002796	10110338

**RICOH****Part Change Information List**

Date: November 30, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201101		AZ320180	AZ320184	POWER PACK:TTS:AT:CHN	1	1	O/O	201101-06							V1002878	10111130
AT-C2.5	D087	201101		AZ320180	AZ320184	POWER PACK:TTS:AT:CHN	1	1	O/O	201101-06							V1002878	10111130



## Part Change Information List

Date: May 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201102			D0874526	DUPLEX UNIT:D086/D087	0	1		201102-02							V1002678	10110262
AT-C2.5	D086	201102		D0895122	D0895123	PCB:IOB	1	1	X/O	201102-03							V1100213	10110988
AT-C2.5	D087	201102			D0874526	DUPLEX UNIT:D086/D087	0	1		201102-02							V1002678	10110262
AT-C2.5	D087	201102		D0895122	D0895123	PCB:IOB	1	1	X/O	201102-03							V1100213	10110988

**RICOH****Part Change Information List**

Date: October 31, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201103		D0874309		INDUCTION HEATING UNIT:DOM:NA:ASS'Y	1	0	X/O	2011-00(*)						(*) New part was applied to the 3DPC first version.	V1100372	
AT-C2.5	D087	201103		D0874309		INDUCTION HEATING UNIT:DOM:NA:ASS'Y	1	0	X/O	2011-00(*)						(*) New part was applied to the 3DPC first version.	V1100372	
AT-C2.5	D086	201103		D0874302		INDUCTION HEATING UNIT:EU:ASS'Y	1	0	X/O	2011-00(*)						(*) New part was applied to the 3DPC first version.	V1100372	
AT-C2.5	D087	201103		D0874302		INDUCTION HEATING UNIT:EU:ASS'Y	1	0	X/O	2011-00(*)						(*) New part was applied to the 3DPC first version.	V1100372	
AT-C2.5	D086	201103		D0291350	D0891053	STOPPER:FUSING UNIT:FRONT	1	1	X/O	201103-01							V1002999	10111027
AT-C2.5	D087	201103		D0291350	D0891053	STOPPER:FUSING UNIT:FRONT	1	1	X/O	201103-01							V1002999	10111027

**RICOH****Part Change Information List**

Date: July 28, 2011

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201105		D0895807	D0895809	SHADEING PLATE-RACK-MIDDLE	1	1	X/O	201105-01							V1100303	10120837
AT-C2.5	D086	201105		AA082101	AA082156	BUSHING-DIA6XDA10X6	7	7	X/O	201105-02							V1100610	11010438
AT-C2.5	D087	201105		D0895807	D0895809	SHADEING PLATE-RACK-MIDDLE	1	1	X/O	201105-01							V1100303	10120837
AT-C2.5	D087	201105		AA082101	AA082156	BUSHING-DIA6XDA10X6	7	7	X/O	201105-02							V1100610	11010438

**RICOH****Part Change Information List**

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O	201108-02							V1100517	
AT-C2.5	D086	201107			D0874407	PAPER EXIT UNIT:MACHINE OR COPIER:ASSY	0	1	X/O	201108-01							V1100744	11030902
AT-C2.5	D087	201107		B2231521	R7241521	KEYTOP:10KEY:SERVICE	1	1	X/O	201108-02							V1100517	
AT-C2.5	D087	201107			D0874407	PAPER EXIT UNIT:MACHINE OR COPIER:ASSY	0	1	X/O	201108-01							V1100744	11030902



## Part Change Information List

Date: December 28, 2011

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201108		D0894481	D0894580	PAPER EXIT UNIT:OPEN AND CLOSE:ASSY	1	1	X/O	201108-04							V1100732	10110056
AT-C2.5	D086	201108		D0895765	D0295793	HDD:WD:320GB:63N9A0	1	1	O/O	201108-03							V1101357	11060816
AT-C2.5	D087	201108		D0894481	D0894580	PAPER EXIT UNIT:OPEN AND CLOSE:ASSY	1	1	X/O	201108-04							V1100732	10110056
AT-C2.5	D087	201108		D0895765	D0295793	HDD:WD:320GB:63N9A0	1	1	O/O	201108-03							V1101357	11060816



## Part Change Information List

Date: July 31, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	SDPC	Page	Index	Set	Set list	RTB	Note	Ref. No.	ECN No.
AT-C2.5	D086	201109		G1335786	G1335784	RAIL LEFT	1	1	Q/D	201204-09							V1101696	11070372
AT-C2.5	D087	201109		G1335786	G1335784	RAIL LEFT	1	1	Q/D	201204-09							V1101696	11070372
AT-C2.5	D086	201109		G1335785	G1335783	RAIL RIGHT	1	1	Q/D	201204-07							V1101696	11070372
AT-C2.5	D087	201109		G1335785	G1335783	RAIL RIGHT	1	1	Q/D	201204-07							V1101696	11070372





## Part Change Information List

Date: July 31, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	JDPC	Page	Index	Set	Set list	RTB	Note	Ref. No.	ECN No.
AT-C2.5	D086	201110		D0874035	D0874036	FUSING UNIT-EU/MAINTENANCE-ASSY	1	1	X/O	201204-18					RD087042			
AT-C2.5	D087	201110		D0874035	D0874036	FUSING UNIT-EU/MAINTENANCE-ASSY	1	1	X/O	201204-18					RD087042		V1102459	11090426
AT-C2.5	D086	201110		D0874020	D0874021	FUSING UNIT-NA/MAINTENANCE-ASSY	1	1	X/O	201204-17					RD087042		V1102459	11090426
AT-C2.5	D087	201110		D0874020	D0874021	FUSING UNIT-NA/MAINTENANCE-ASSY	1	1	X/O	201204-17					RD087042		V1102459	11090426
AT-C2.5	D086	201110		D0874015	D0874016	FUSING UNIT-TWN/MAINTENANCE-ASSY	1	1	X/O	201204-16							V1102277	11081577
AT-C2.5	D087	201110		D0874015	D0874016	FUSING UNIT-TWN/MAINTENANCE-ASSY	1	1	X/O	201204-16					RD087042		V1102459	11090426
AT-C2.5	D086	201110		D0874018	D0874019	FUSING UNIT-TWN/MAINTENANCE-ASSY	1	1	X/O	201204-16							V1102459	11090426
AT-C2.5	D087	201110		D0874018	D0874019	FUSING UNIT-TWN/MAINTENANCE-ASSY	1	1	X/O	201204-16					RD087042		V1102459	11090426
AT-C2.5	D086	201110		A2240180	A2240202	POWER SUPPLY UNIT-459W-EU/AA/CH/NAT-C2.5	1	1	O/D	201204-11							V1100173	10121142
AT-C2.5	D087	201110		A2240180	A2240202	POWER SUPPLY UNIT-459W-EU/AA/CH/NAT-C2.5	1	1	O/D	201204-11							V1100173	10121142



## Part Change Information List

Date: July 31, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	SDPC	Page	Index	Set	Set list	RTB	Note	Ref. No.	ECN No.
AT-C2.5	D086	201111		B2231541	R7241541	KEYTOP-10KEY-SERVICE-AA	1	1	Q/D	201204-12							V1101088	11041262
AT-C2.5	D087	201111		B2231541	R7241541	KEYTOP-10KEY-SERVICE-AA	1	1	Q/D	201204-12							V1101088	11041262
AT-C2.5	D086	201111		B2231540	R7241540	KEYTOP-10KEY-SERVICE-NA	1	1	Q/D	201204-10							V1101088	11041262

**RICOH** Part Change Information List

Date: July 31, 2012

Model	Code	PCIL No.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. No.	ECN No.	
AT-C2.5	D087	201112			D0895830	BRACKET-PSU ASS'Y	0	1		201204-04									
AT-C2.5	D086	201112		AA066406		COIL SPRING-STRIPPER PLATE PRESSURE FRONT	1	0	XX	201204-01			A		RD087042a		V1102459		
AT-C2.5	D087	201112		AA066406		COIL SPRING-STRIPPER PLATE PRESSURE FRONT	1	0	XX	201204-01			A		RD087042a		V1102459		
AT-C2.5	D086	201112		AA066407		COIL SPRING-STRIPPER PLATE PRESSURE REAR	1	0	XX	201204-02			A		RD087042a		V1102459		
AT-C2.5	D087	201112		AA066407		COIL SPRING-STRIPPER PLATE PRESSURE REAR	1	0	XX	201204-02			A		RD087042a		V1102459		
AT-C2.5	D086	201112		D0874034	D0874035	FUSING UNIT-ELU MAINTENANCE ASS'Y	1	1	XO	201204-18							V1102277	11081577	
AT-C2.5	D087	201112		D0874034	D0874035	FUSING UNIT-ELU MAINTENANCE ASS'Y	1	1	XO	201204-18							V1102277	11081577	
AT-C2.5	D086	201112		D0874019	D0874020	FUSING UNIT-NA MAINTENANCE ASS'Y	1	1	XO	201204-17							V1102277	11081577	
AT-C2.5	D087	201112		D0874019	D0874020	FUSING UNIT-NA MAINTENANCE ASS'Y	1	1	XO	201204-17							V1102277	11081577	
AT-C2.5	D086	201112		D0894251	D0874251	GUIDE PLATE-FUSING EXIT RIGHT	1	1	XX	201204-14			A		RD087042a		V1102459		
AT-C2.5	D087	201112		D0894251	D0874251	GUIDE PLATE-FUSING EXIT RIGHT	1	1	XX	201204-14			A		RD087042a		V1102459		
AT-C2.5	D086	201112		D0894252	D0874252	GUIDE-FUSING EXIT PFA	6	6	XX	201204-15			A		RD087042a		V1102459	11090426	
AT-C2.5	D087	201112		D0894252	D0874252	GUIDE-FUSING EXIT PFA	6	6	XX	201204-15			A		RD087042a		V1102459	11090426	
AT-C2.5	D086	201112		D0091489	D0891488	LCD-TFT WVGAMV	1	1	DO	201204-05							V1102293	11081554	
AT-C2.5	D087	201112		D0091489	D0891488	LCD-TFT WVGAMV	1	1	DO	201204-05							V1102293	11081554	
AT-C2.5	D086	201112		D0874253		STRIPPER PLATE PRESSURE ROLLER	1	0	XX	201204-03			A		RD087042a		V1102459		
AT-C2.5	D087	201112		D0874253		STRIPPER PLATE PRESSURE ROLLER	1	0	XX	201204-03			A		RD087042a		V1102459		

**RICOH****Part Change Information List**

Date: August 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201201	Correct	D3661271	D5411271	HINGE:LEFT	1	1	X/O	¥	15	16				3D --> 2D	V1100324	11020003
AT-C2.5	D087	201201	Correct	D3661271	D5411271	HINGE:LEFT	1	1	X/O	¥	15	16				3D --> 2D	V1100324	11020003

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201203		D0874019	D0874020	FUSING UNIT:NA:MAINTENANCE:ASS'Y	1	1	X/O	201204-17							V1102332	
AT-C2.5	D087	201203		D0874019	D0874020	FUSING UNIT:NA:MAINTENANCE:ASS'Y	1	1	X/O	201204-17							V1102332	
AT-C2.5	D086	201203		D0875138	D1425138	PCB-SIO:D111/D142	1	1	X/O	201212-02							V1103718	11110679
AT-C2.5	D087	201203		D0875138	D1425138	PCB-SIO:D111/D142	1	1	X/O	201212-02							V1103718	11110679
AT-C2.5	D086	201203		11500415	11500438	POWER SUPPLY CODE:AC125V:15A:NA	1	1	O/O	201212-03							V1200474	12021367

**RICOH****Part Change Information List**

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201204		52062684	D1444484	SHOULDER SCREW - M3	7	7	O/O	201205-01							V1200583	12021491
AT-C2.5	D087	201204		52062684	D1444484	SHOULDER SCREW - M3	7	7	O/O	201205-01							V1200583	12021491
AT-C2.5	D086	201204		AA143843	D1442896	STEPPED SCREW:PAPER FEED	2	2	O/O	201205-02							V1200583	12021491
AT-C2.5	D087	201204		AA143843	D1442896	STEPPED SCREW:PAPER FEED	2	2	O/O	201205-02							V1200583	12021491

**RICOH****Part Change Information List**

Date: June 29, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201205			D0295879	BRACKET:CONTROL BOARD:PEEN	0	1		201206-04							V1201017	
AT-C2.5	D087	201205			D0295879	BRACKET:CONTROL BOARD:PEEN	0	1		201206-04							V1201017	
AT-C2.5	D086	201205			D0895825	RACK:INNER BACK:AUXILIARY:LEFT:ASSY	0	1		201206-03							V1201017	
AT-C2.5	D087	201205			D0895825	RACK:INNER BACK:AUXILIARY:LEFT:ASSY	0	1		201206-03							V1201017	
AT-C2.5	D086	201205		B3901759	D1421805	SHAFT:SCALE	7	7	O/O	201206-01							V1201010	12040659
AT-C2.5	D087	201205		B3901759	D1421805	SHAFT:SCALE	7	7	O/O	201206-01							V1201010	12040659
AT-C2.5	D086	201205		D0296090	D1446091	TRANSFER BELT:N:C3:ASSY	1	1	O/O	201206-02							V1200417	11111723
AT-C2.5	D087	201205		D0296090	D1446091	TRANSFER BELT:N:C3:ASSY	1	1	O/O	201206-02							V1200417	11111723



## Part Change Information List

Date: July 31, 2012

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201206		14077036	14077667	EEPROM:BR24T128-W	1	1	O/O	201207-01							V1200749	
AT-C2.5	D087	201206		14077036	14077667	EEPROM:BR24T128-W	1	1	O/O	201207-01							V1200749	



Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201208		D0892200	D0892210	PCU:K:ASS'Y	1	1	O/O	201209-01							V1100029	10120644
AT-C2.5	D087	201208		D0892200	D0892210	PCU:K:ASS'Y	1	1	O/O	201209-01							V1100029	10120644
AT-C2.5	D086	201208		B8022255	D5412251	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1	O/O	201209-02							V1201777	12070786
AT-C2.5	D087	201208		B8022255	D5412251	TORQUE LIMITER MECHANICAL CLUTCH:SEPARATOR	1	1	O/O	201209-02							V1201777	12070786

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201209		D0896021	D0896022	CLEANING UNIT:INTERMEDIATE TRANSFER:ASSY	1	1	O/O	201210-01							V1201014	12040171
AT-C2.5	D087	201209		D0896021	D0896022	CLEANING UNIT:INTERMEDIATE TRANSFER:ASSY	1	1	O/O	201210-01							V1201014	12040171
AT-C2.5	D086	201209			D0874181	GUIDE PLATE:FUSING EXIT:RIGHT:ASSY	0	1		201210-02							V1200541	
AT-C2.5	D087	201209			D0874181	GUIDE PLATE:FUSING EXIT:RIGHT:ASSY	0	1		201210-02							V1200541	
AT-C2.5	D086	201209		AX430197	AX430183	HEATER:110V:500W	1	1	O/O	201210-03						-19 only	V1201307	12050467
AT-C2.5	D087	201209		AX430197	AX430183	HEATER:110V:500W	1	1	O/O	201210-03						-19 only	V1201307	12050467

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201210		D0296286	D0296288	CASE:TRANSFER ROLLER	1	1	X/O	201211-05			A				V1202287	12081032
AT-C2.5	D087	201210		D0296286	D0296288	CASE:TRANSFER ROLLER	1	1	X/O	201211-05			A				V1202287	12081032
AT-C2.5	D086	201210			D0894666	DRUM STAY:FRONT	0	1		201211-07			A				V1202287	12081032
AT-C2.5	D087	201210			D0894666	DRUM STAY:FRONT	0	1		201211-07			A				V1202287	12081032
AT-C2.5	D088	201210			D0894666	DRUM STAY:FRONT	0	1		201211-07			A				V1202287	12081032
AT-C2.5	D089	201210			D0894666	DRUM STAY:FRONT	0	1		201211-07			A				V1202287	12081032
AT-C2.5	D086	201210		D0894663	D0894664	GUIDE PLATE:TRANSFER UNIT:HOLDER	1	1	X/O	201211-04			A				V1202287	12081032
AT-C2.5	D087	201210		D0894663	D0894664	GUIDE PLATE:TRANSFER UNIT:HOLDER	1	1	X/O	201211-04			A				V1202287	12081032
AT-C2.5	D086	201210			04583010N	HEXAGON HEAD TAPPING SCREW:3X10	0	1		201211-07			A				V1202287	12081032
AT-C2.5	D087	201210			04583010N	HEXAGON HEAD TAPPING SCREW:3X10	0	1		201211-07			A				V1202287	12081032
AT-C2.5	D086	201210			04583008N	HEXAGON HEAD TAPPING SCREW:3X8	0	2		201211-09			A				V1202287	12081032
AT-C2.5	D087	201210			04583008N	HEXAGON HEAD TAPPING SCREW:3X8	0	2		201211-09			A				V1202287	12081032
AT-C2.5	D086	201210			D0894665	SHAFT:HOLDER:REAR	0	1		201211-02			A				V1202287	12081032
AT-C2.5	D087	201210			D0894665	SHAFT:HOLDER:REAR	0	1		201211-02			A				V1202287	12081032
AT-C2.5	D088	201210			D0894665	SHAFT:HOLDER:REAR	0	1		201211-02			A				V1202287	12081032
AT-C2.5	D089	201210			D0894665	SHAFT:HOLDER:REAR	0	1		201211-02			A				V1202287	12081032

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201211		D0891053	D1441052	STOPPER:FUSING UNIT:FRONT	1	1	X/O	201212-01							V1201860	12071003
AT-C2.5	D087	201211		D0891053	D1441052	STOPPER:FUSING UNIT:FRONT	1	1	X/O	201212-01							V1201860	12071003

Model	Code	PCIL Nr.	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref. Nr.	ECN Nr.
AT-C2.5	D086	201212		D0894666	D0894624	DRUM STAY:FRONT:ASS'Y	1	1	O/O	201301-05			B		RD087051		V1202287	12081032
AT-C2.5	D087	201212		D0894666	D0894624	DRUM STAY:FRONT:ASS'Y	1	1	O/O	201301-05			B		RD087051		V1202287	12081032
AT-C2.5	D086	201212		D0295793	D0295796	HDD:ST:500GB:PHARAOH	1	1	O/O	201301-03							V1202045	12071893
AT-C2.5	D087	201212		D0295793	D0295796	HDD:ST:500GB:PHARAOH	1	1	O/O	201301-03							V1202045	12071893
AT-C2.5	D086	201212		04583010N		HEXAGON HEAD TAPPING SCREW:3X10	1	0		201301-02			B		RD087051		V1202287	12081032
AT-C2.5	D087	201212		04583010N		HEXAGON HEAD TAPPING SCREW:3X10	1	0		201301-02			B		RD087051		V1202287	12081032
AT-C2.5	D086	201212		04583008N		HEXAGON HEAD TAPPING SCREW:3X8	2	0		201301-01			B		RD087051		V1202287	12081032
AT-C2.5	D087	201212		04583008N		HEXAGON HEAD TAPPING SCREW:3X8	2	0		201301-01			B		RD087051		V1202287	12081032
AT-C2.5	D086	201212		D0894665	D0894623	SHAFT:HOLDER:REAR:ASS'Y	1	1	O/O	201301-04			B		RD087051		V1202287	12081032
AT-C2.5	D087	201212		D0894665	D0894623	SHAFT:HOLDER:REAR:ASS'Y	1	1	O/O	201301-04			B		RD087051		V1202287	12081032



## Part Change Information List

Date: March 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old		New		3DPC	Page	Index	Set		RTB	Note	Ref Number	ECN Number
							Qty	Qty	Int	Int				Set	Int				
AT-C2.5	D086	201301	Corrected		D0844000	ARDF-LIGHTSC-CANON-ORIGION-EXP	0	1		No							This information was incorrect.	V12050467	
AT-C2.5	D086	201301	Corrected		D0844000	ARDF-LIGHTSC-CANON-ORIGION-EXP	0	1		No							This information was incorrect.	V12050467	
AT-C2.5	D086	201301		D0874040	D0874041	FUSING UNIT:TWN-MAINTENANCE ASSY	1	1	O/O	201302-01							-19'-59 only	V1201307	12050467
AT-C2.5	D087	201301		D0874040	D0874041	FUSING UNIT:TWN-MAINTENANCE ASSY	1	1	O/O	201302-01							-19'-59 only	V1201307	12050467

**RICOH****Part Change Information List**

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201302		D0874036	D0874024	FUSING UNIT:EU:MAINTENANCE:ASS'Y	1	1	O/O	201303-02					-27/29/21 only	V1103949	11120652
AT-C2.5	D086	201302		D0874024	D0874037	FUSING UNIT:EU:MAINTENANCE:ASS'Y	1	1	O/O	201303-02					-27/29/21 only	V1202814	12091516
AT-C2.5	D087	201302		D0874036	D0874024	FUSING UNIT:EU:MAINTENANCE:ASS'Y	1	1	O/O	201303-02					-27/29/21 only	V1103949	11120652
AT-C2.5	D087	201302		D0874024	D0874037	FUSING UNIT:EU:MAINTENANCE:ASS'Y	1	1	O/O	201303-02					-27/29/21 only	V1202814	12091516
AT-C2.5	D086	201302		D0874023	D0874026	FUSING UNIT:NA:MAINTENANCE:ASS'Y	1	1	O/O	201303-01					-17 only	V1202814	12091516
AT-C2.5	D087	201302		D0874023	D0874026	FUSING UNIT:NA:MAINTENANCE:ASS'Y	1	1	O/O	201303-01					-17 only	V1202814	12091516

**RICOH****Part Change Information List**

Date: June 28, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201303		AX430182	AX430178	HEATER:230V:500W	1	1	O/O	201304-01						V1202814	12091516
AT-C2.5	D087	201303		AX430182	AX430178	HEATER:230V:500W	1	1	O/O	201304-01						V1202814	12091516
AT-C2.5	D086	201303		D0874453	D0874457	ROLLER:DECURA:SPONGE:18.1	1	1	X/O	201304-02						V1300390	
AT-C2.5	D087	201303		D0874453	D0874457	ROLLER:DECURA:SPONGE:18.1	1	1	X/O	201304-02						V1300390	



**RICOH****Part Change Information List**

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201304		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O	201305-01							V1301070	13030510
AT-C2.5	D087	201304		B2385821	M1255830	BRACKET:HANDLE:MAIN SWITCH:PEEN	1	1	O/O	201305-01							V1301070	13030510



## Part Change Information List

Date: November 29, 2013

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201305		D0874526	D0874529	DUPLEX UNIT:AT-C2.5:EXP:ASS'Y	1	1	X/O	201307-01			B			V1202287	12081032
AT-C2.5	D087	201305		D0874526	D0874529	DUPLEX UNIT:AT-C2.5:EXP:ASS'Y	1	1	X/O	201307-01			B			V1202287	12081032
AT-C2.5	D086	201305		D0874021	D0874023	FUSING UNIT:NA:MAINTENANCE:ASS'Y	1	1	O/O	201307-03						V1103948	11120651
AT-C2.5	D087	201305		D0874021	D0874023	FUSING UNIT:NA:MAINTENANCE:ASS'Y	1	1	O/O	201307-03						V1103948	11120651
AT-C2.5	D087	201305			D0874551	GUIDE PLATE:TRANSFER UNIT:AT-C2.5:ASS'Y	0	1		201211-01						V1301271	
AT-C2.5	D086	201305		AE020187	AE020189	PRESSURE ROLLER:DIA32	1	1	X/O	201307-02						V1102277	11081577
AT-C2.5	D087	201305		AE020187	AE020189	PRESSURE ROLLER:DIA32	1	1	X/O	201307-02						V1102277	11081577



## Part Change Information List

Date: July 31, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201306		D0894624	D0894666	DRUM STAY:FRONT	1	1	O/O	201308-03					RD087051		V1300735	
AT-C2.5	D087	201306		D0894624	D0894666	DRUM STAY:FRONT	1	1	O/O	201308-03					RD087051		V1300735	
AT-C2.5	D086	201306		D0894623	D0894665	SHAFT:HOLDER:REAR	1	1	O/O	201308-02					RD087051		V1300735	
AT-C2.5	D087	201306		D0894623	D0894665	SHAFT:HOLDER:REAR	1	1	O/O	201308-02					RD087051		V1300735	
AT-C2.5	D086	201306		D0896010	D0896011	TRANSFER UNIT:INTERMEDIATE TRANSFER:C2.5:DOM:ASSY	1	1	X/O	201308-01							V1301337	13021059
AT-C2.5	D087	201306		D0896010	D0896011	TRANSFER UNIT:INTERMEDIATE TRANSFER:C2.5:DOM:ASSY	1	1	X/O	201308-01							V1301337	13021059



## Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201307		B2381795	D1051795	EXPOSURE GLASS:DOCUMENT FEEDER	1	1	O/O	201308-04							V1203831	12112447
AT-C2.5	D087	201307		B2381795	D1051795	EXPOSURE GLASS:DOCUMENT FEEDER	1	1	O/O	201308-04							V1203831	12112447



## Part Change Information List

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201308		AX430195	AX430177	HEATER:120V:500W	1	1	O/O	201308-06							V1202814	12091516
AT-C2.5	D087	201308		AX430195	AX430177	HEATER:120V:500W	1	1	O/O	201308-06							V1202814	12091516
AT-C2.5	D086	201308		D0875116	D0875118	PCB:BICU:AT-C2.5:ASS'Y	1	1	X/O	201308-05							V1301449	13030706
AT-C2.5	D087	201308		D0875116	D0875118	PCB:BICU:AT-C2.5:ASS'Y	1	1	X/O	201308-05							V1301449	13030706

**RICOH****Part Change Information List**

Date: August 29, 2014

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O	201309-01							V1302546	13062024
AT-C2.5	D087	201309		B2231266	B2231259	COVER:PAPER EXIT SUB-UNIT:UPPER	1	1	X/O	201309-01							V1302546	13062024

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201312		AX060368	AX060426	BRUSHLESS MOTOR:DRIVE:DRUM:28W	4	4	O/O	From v2.3(*)					(*Old part numbers from 3DPC v1.x do not appear in v2.3.	V1201981	12071647
AT-C2.5	D087	201312		AX060368	AX060426	BRUSHLESS MOTOR:DRIVE:DRUM:28W	4	4	O/O	From v2.3(*)					(*Old part numbers from 3DPC v1.x do not appear in v2.3.	V1201981	12071647

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201410		D0295371	D1495250	CABLE:HDD:SATA:180	1	1	O/O	Y							V1303648	13060426
AT-C2.5	D087	201410		D0295371	D1495250	CABLE:HDD:SATA:180	1	1	O/O	Y							V1303648	13060426
AT-C2.5	D086	201410		D0874041	D0874042	FUSING UNIT:TWN:MAINTENANCE:ASSY	1	1	O/O	Y							V1202814	12091516



Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5a	D546	201501			D0095711	PROGRAM:LPUX2.0:GW11:512MB_FMT	0	1		Y							V1403061	14091156



# Part Change Information List

Date: February 27, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201502		B7892357	B7892358	TENSION SPRING:PICKUP	1	1	X/O	Y						NA TWN only	V1403606	
AT-C2.5	D087	201502		B7892357	B7892358	TENSION SPRING:PICKUP	1	1	X/O	Y						TWN only	V1403606	



## Part Change Information List

Date: May 8, 2015

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Qty	New Qty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201504		D0892202	D0892222	PCU:C:ASSY	1	1	O/O	Y							V1403402	14100689
AT-C2.5	D086	201504		D0892201	D0892221	PCU:M:ASSY	1	1	O/O	Y							V1403402	14100689
AT-C2.5	D086	201504		D0892203	D0892223	PCU:Y:ASSY	1	1	O/O	Y							V1403402	14100689





## Part Change Information List

Date: March 1, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201602		D0295819	D0295814	RACK:APPLICATION:FRONT:ASS'Y	1	1	X/O	Y							V1503275	15101070
AT-C2.5	D087	201602		D0295819	D0295814	RACK:APPLICATION:FRONT:ASS'Y	1	1	X/O	Y							V1503275	15101070
AT-C2.5	D086	201602		D0295811	D0295816	RACK:APPLICATION:FRONT:RIGHT	1	1	X/O	Y							V1503275	15101070
AT-C2.5	D087	201602		D0295811	D0295816	RACK:APPLICATION:FRONT:RIGHT	1	1	X/O	Y							V1503275	15101070











# Part Change Information List

Date: October 4, 2016

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201609		D0294488	D1294489	TENSION SPRING:GUIDE PLATE:RIGHT	2	2	X/O	Y							V1601956	16050674
AT-C2.5	D087	201609		D0294488	D1294489	TENSION SPRING:GUIDE PLATE:RIGHT	2	2	X/O	Y							V1601956	16050674





# Part Change Information List

Date: May 12, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201704		D0874529	D0874531	DUPLEX UNIT:AT-C2.5:EXP:ASSY	1	1	X/O	Y							V1601956	16050674
AT-C2.5	D087	201704		D0874529	D0874531	DUPLEX UNIT:AT-C2.5:EXP:ASSY	1	1	X/O	Y							V1601956	16050674



# Part Change Information List

Date: June 5, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201705		B7892132	B7892135	GUIDE:PAPER FEED:FRONT	1	1	X/O	Y							V1602546	16070820
AT-C2.5	D087	201705		B7892132	B7892135	GUIDE:PAPER FEED:FRONT	1	1	X/O	Y							V1602546	16070820





# Part Change Information List

Date: September 1, 2017

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201708		D0295796	D0295789	HDD:ST:500GB:PHARAOH_OASIS	1	1	O/O	Y							V1700436	17030169
AT-C2.5	D087	201708		D0295796	D0295789	HDD:ST:500GB:PHARAOH_OASIS	1	1	O/O	Y							V1700436	17030169





## Part Change Information List

Date: April 26, 2018

Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AT-C2.5	D086	201804		D0893010	D0893070	DEVELOPMENT UNIT:BK:C2.5:ASS'Y	1	1	O/O	Y							V1800401	17091539
AT-C2.5	D087	201804		D0893010	D0893070	DEVELOPMENT UNIT:BK:C2.5:ASS'Y	1	1	O/O	Y							V1800401	17091539



Model	Code	PCIL Number	PCIL Correction	Old part number	New part number	Description	Old Q'ty	New Q'ty	Int	3DPC	Page	Index	Set	Set Int	RTB	Note	Ref Number	ECN Number
AP/AT-C2.5 PS3	D546	201901			D5465009	SD-CARD:PS3:AT/AP-C2.5:EXP:ASS'Y	0	1		N	3	23			Y		V1403368	