

**Internal Shift Tray SH3040/SH3060  
Machine Code: D388/D633**

**Field Service Manual**

September, 2011  
Subject to change



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# Safety and Symbols

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## Replacement Procedure Safety

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### CAUTION


- Turn off the main power switch and unplug the machine before beginning any of the replacement procedures in this manual.

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## Symbols Used in this Manual

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This manual uses the following symbols.


: See or Refer to

: Screws

: Connector

: Clip ring

: Clamp

: E-ring

# TABLE OF CONTENTS

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Safety and Symbols.....	1
Replacement Procedure Safety.....	1
Symbols Used in this Manual.....	1

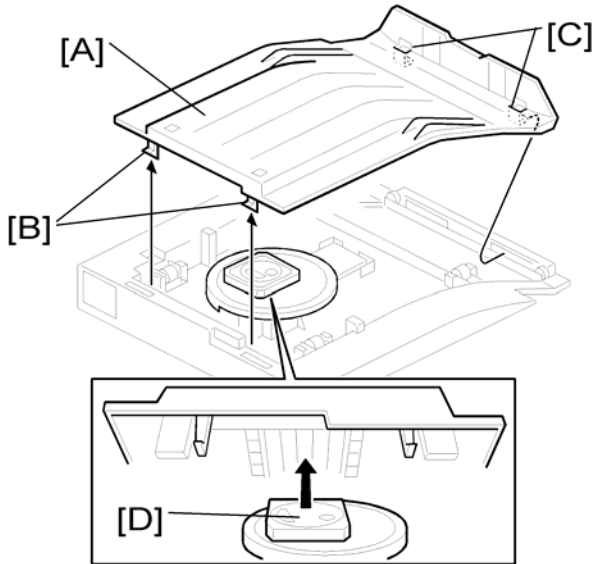
## **1. Replacement and Adjustment**

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Tray Cover.....	3
Tray Motor and Half Turn Sensor Board.....	4

# 1. Replacement and Adjustment

## Tray Cover



1. Remove the tray cover [A] by pressing on the two pawls [B] on the left side of the cover.

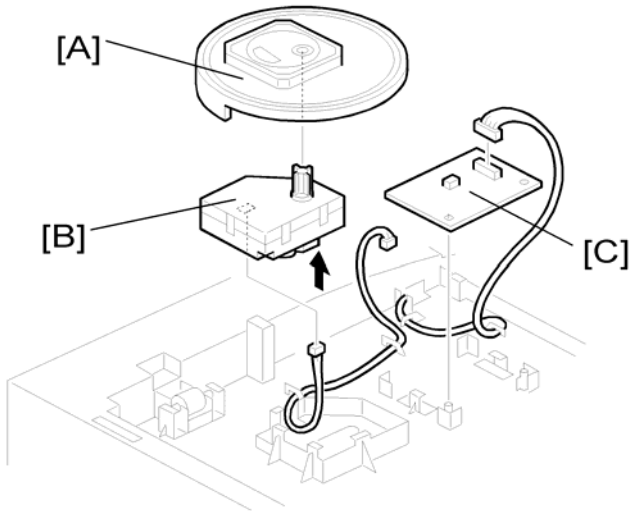
### – When Attaching the Tray Cover –

#### ↓ Note

- The right side of the tray cover should be attached first.
1. Fit the pawls [C] on the shift tray.
  2. Align the square [D] so that it fits into the groove in the underside of the tray cover and does not interfere with the attachment of the cover.
  3. Complete the attachment by inserting the left side pawls [B] into place.

## Tray Motor and Half Turn Sensor Board

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1. Top cover (☛ p.3 "Tray Cover")
2. Slip disc [A]
3. Tray motor [B] (☞ x 1)
4. Half turn sensor board [C] (☞ x 1).